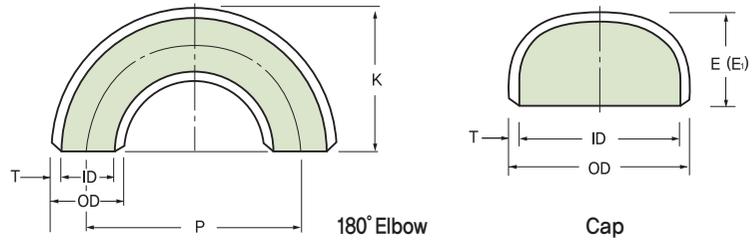


STAINLESS STEEL BUTT-WELDING FITTINGS

- **180° Elbow (Long, Short)**

- **Cap**

Sch5s, Sch10s, Sch20s



KS B 1541/43, JIS B 2312/13

Unit : mm

Nominal Pipe Size	Outside Diameter OD	Wall Thickness T			Cap			180° Elbow			
		Sch 5s	Sch 10s	Sch 20s	E	Ei	Limited Wall Thickness For E	Long		Short	
								P	K	P	K
15	21.7	1.65	2.1	2.5	25.4	-	-	76.2	49.0	-	-
20	27.2	1.65	2.1	2.5	25.4	-	-	76.2	51.7	-	-
25	34.0	1.65	2.8	3.0	38.1	-	-	76.2	55.1	50.8	42.4
32	42.7	1.65	2.8	3.0	38.1	-	-	95.2	69.0	63.6	53.2
40	48.6	1.65	2.8	3.0	38.1	-	-	114.4	81.5	76.2	62.4
50	60.5	1.65	2.8	3.5	38.1	44.5	5.5	152.4	106.5	101.6	81.1
65	76.3	2.10	3.0	3.5	38.1	50.8	7.0	190.6	133.5	127.0	101.7
80	89.1	2.10	3.0	4.0	50.8	63.5	7.6	228.6	158.9	152.4	120.8
90	101.6	2.10	3.0	4.0	63.5	76.2	8.1	266.8	184.2	177.8	139.7
100	114.3	2.10	3.0	4.0	63.5	76.2	8.6	304.8	209.6	203.2	158.8
125	139.8	2.80	3.4	5.0	76.2	88.9	9.5	381.0	260.4	254.0	196.9
150	165.2	2.80	3.4	5.0	88.9	101.6	11.0	457.2	311.2	304.8	235.0
200	216.3	2.80	4.0	6.5	101.6	127.0	12.7	609.6	413.0	406.4	311.4
250	267.4	3.40	4.0	6.5	127.0	152.4	12.7	762.0	514.7	508.0	387.7
300	318.5	4.00	4.5	6.5	152.4	177.8	12.7	914.4	616.5	609.6	464.1
350	355.6	4.00	4.8	8.0	165.1	190.5	12.7	1066.8	711.2	711.2	533.4
400	406.4	4.20	4.8	8.0	177.8	203.2	12.7	1219.2	812.8	812.8	609.6
450	457.2	4.20	4.8	8.0	203.2	228.6	12.7	1371.6	914.4	914.4	685.8
500	508.0	4.80	5.5	9.5	228.6	254.0	12.7	1524.0	1016.0	1016.0	762.0